



Uncoated



AITiN Coated

2-Flute, Drill Mills, 60° Point, 30° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Shank ø	Uncoated Part #	AITiN Coated Part #
1/32	.0313	1/8	1-1/2	1/8	RDM20002	RDM20102
1/16	.0625	3/16	1-1/2	1/8	RDM20004	RDM20104
3/32	.0938	3/8	1-1/2	1/8	RDM20006	RDM20106
1/8	.1250	1/2	1-1/2	1/8	RDM20008	RDM20108
3/16	.1875	5/8	2	3/16	RDM20012	RDM20112
1/4	.2500	3/4	2-1/2	1/4	RDM20016	RDM20116
5/16	.3125	13/16	2-1/2	5/16	RDM20020	RDM20120
3/8	.3750	1	2-1/2	3/8	RDM20024	RDM20124
7/16	.4375	1	2-3/4	7/16	RDM20028	RDM20128
1/2	.5000	1	3	1/2	RDM20032	RDM20132
5/8	.6250	1-1/4	3-1/2	5/8	RDM20040	RDM20140
3/4	.7500	1-1/2	4	3/4	RDM20048	RDM20148



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AITiN Coated

4-Flute, Drill Mills, 60° Point, 30° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Shank ø	Uncoated Part #	AITiN Coated Part #
1/32	.0313	1/8	1-1/2	1/8	RDM40002	RDM40102
1/16	.0625	3/16	1-1/2	1/8	RDM40004	RDM40104
3/32	.0938	3/8	1-1/2	1/8	RDM40006	RDM40106
1/8	.1250	1/2	1-1/2	1/8	RDM40008	RDM40108
3/16	.1875	5/8	2	3/16	RDM40012	RDM40112
1/4	.2500	3/4	2-1/2	1/4	RDM40016	RDM40116
5/16	.3125	13/16	2-1/2	5/16	RDM40020	RDM40120
3/8	.3750	1	2-1/2	3/8	RDM40024	RDM40124
7/16	.4375	1	2-3/4	7/16	RDM40028	RDM40128
1/2	.5000	1	3	1/2	RDM40032	RDM40132
5/8	.6250	1-1/4	3-1/2	5/8	RDM40040	RDM40140
3/4	.7500	1-1/2	4	3/4	RDM40048	RDM40148

Tolerances	Diameter	Shank
1/32"-3/32"	+0.000, -0.001	-0.0001, -0.0004
1/8"-1/2"	+0.000, -0.002	-0.0001, -0.0004
5/8"-3/4"	+0.000, -0.003	-0.0001, -0.0004



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